

Date: Thursday, 2/1/2007 2:49:46 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VALVE MOUNTING BRACKET
Job Number : 30577	
Estimate Number : 12688	
P.O. Number :	Part Number : D22891
This Issue : 2/1/2007 S.O. No. :	Drawing Number : D2289 REV. <i>SB</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL /MED FAB	Drawing Revision : <i>13</i>
Previous Run :	Material :
Written By :	Due Date : 3/15/2007 Qty: 4 Um: Each
Checked & Approved By : <i>07.02.01</i>	
Comment : Est Rev:A New Issue 07-02-01 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S063	5052-H32 .063 Sheet
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Comment: Qty.: 0.0609 sf(s)/Unit Total : 0.2436 sf(s)

5052-H32 .063 Sheet

Batch: *m 19059*

*m 07 02 26*

*(4)*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2289

Dwg Rev: *C*

Prog Rev: *C*

*m 07 02 26*

*(4)*

2-Deburr if necessary

*SAD 07/02/05*

*(4)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



*m 07 02 26*



*(4)*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*07/02/05 (4)*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Bend as per dwg D2289

*SB 07/02/05*

*4*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30577

Part Number: D22891

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/03/05 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/03/05 (4)

CU

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07/03/06

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

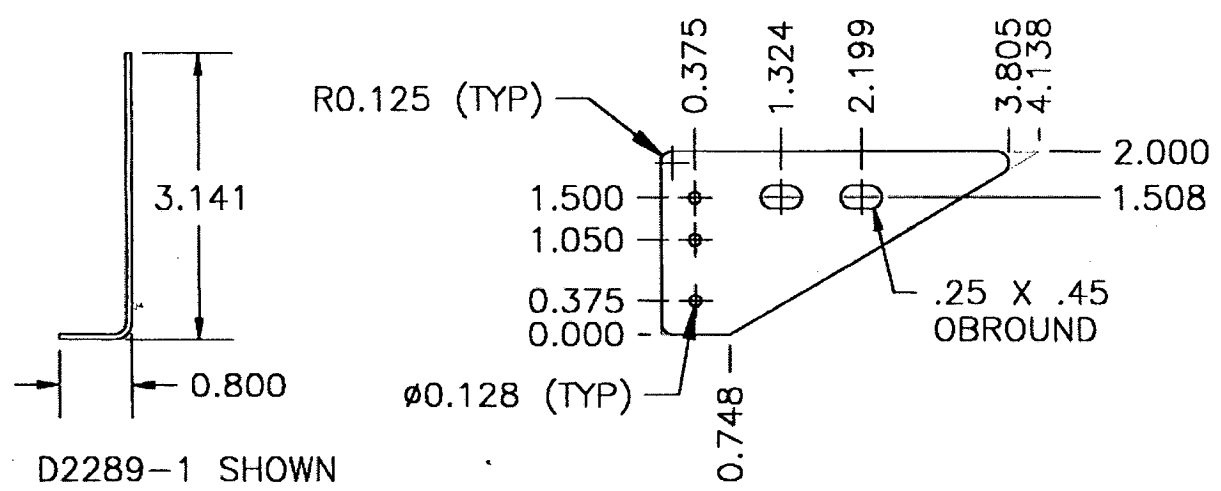
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

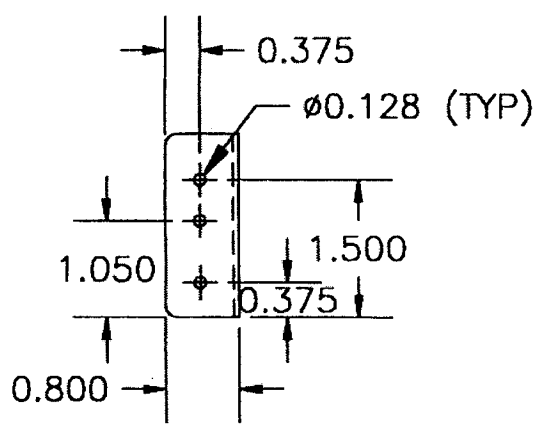
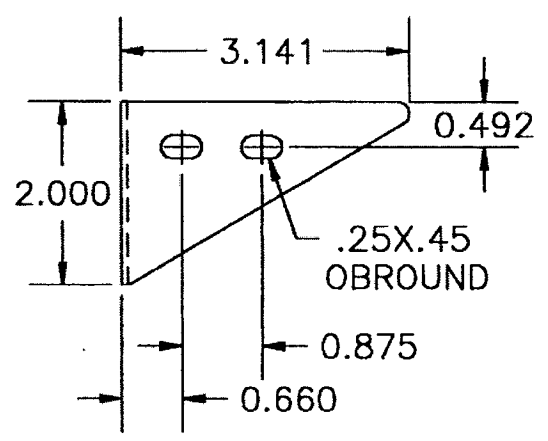
**NOTE:** Date & initial all entries

QA COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. C
CHECKED	APPROVED	D2289	SHEET 1 OF 1
DATE	TITLE		
94.12.21	VALVE MOUNTING BRACKET		
C	96.01.15	CORRECTED FLAT PATTERN	



D2289-1 SHOWN  
D2289-2 OPPOSITE



BEND RADIUS: 0.125  
MATERIAL: 5052-H34 0.063 THICK

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WITHOUT NOTICE  
WORK ORDER  
NO. 30577

